

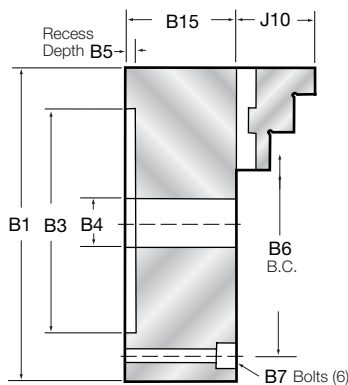
3 Jaw Self-Centring Steel Body Scroll Chucks

Imperial Design

Series 332 Medium-Duty Flatback, A, L, and D Type Mountings, Sizes 20" to 32"



- Steel body
- Sizes 20" through 32"
- Maximum .003" TIR using nominating pinion
- 0.001" repeatability using nominating pinion
- Two-piece American standard tongue and groove jaws
- Nitride hardened and ground scroll
- Three hardened pinions
- Larger chuck sizes available upon request
- Twelve month warranty



Chuck Size	Recess Chuck No.	Type A Spindle		Type L Spindle		Fits Camlock Spindle Type D	
		Size	Chuck No.	Size	Chuck No.	Size	Chuck No.
20"	2033-2000	A-8	2033-20A8	L-1	2033-20L1	D-8	2033-20D8
20"	---	A-11	2033-2A11	L-2	2033-20L2	D-11	2033-2D11
24"	2433-2000	A-8	2433-20A8	L-2	2433-20L2	D-8	2433-20D8
24"	---	A-11	2433-2A11	---	---	D-11	2433-2D11
28"	2833-2000	A-15	2833-2A15	L-2	2833-20L2	D-11	2833-2D11
28"	---	A-20	2833-2A20	Consult factory		---	---
32"	3233-2000	A-15	3233-2A15	for L-3 mounted		D-11	32332D11
32"	---	A-20	3233-2A20	chuck		---	---

Consult factory for chucks sizes larger than 32".

Dimensional Data for Recess Mounting Chucks

Chuck Dia.	B1	B3	B4	B5	B6	B7	B15	J10
20"	19.6"	15.748"	5.51"(1)	.236"	18.03"	M-16	4.17"	3.26"
24"	23.6"	21.456"	7.48"(1)	.236"	23.07"	M-16	4.25"	3.26"
28"	27.5"	23.818"	10.23"	.236"	25.98"	M-16	4.56"	3.62"
32"	31.5"	27.755"	10.23"	.236"	29.99"	M-16	5.43"	3.62"

Note: Dimensions are for recess chucks; for A, D or L mounted chucks dimension B15 will vary, add approx. 1" to B15 dimension. ©Model No. 2033-2A11 and 2433-2A11 have a 6.5" through-hole.

HOW TO ORDER: State quantity, chuck number, and shipping instructions.